

# Great Stuff™ Pro FR

## Polyurethane Foam Sealant

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### FEATURES

#### Description

Great Stuff™ Pro\* is a moisture-curing one-component polyurethane gun foam sealant. It contains an environmentally safe propellant, which complies with the latest EU regulations banning all CFC- and HCFC-propellants. Great Stuff Pro™ is a foam sealant, which can be used at temperatures being from +18°C to +35°C, the optimal processing temperatures being from 18°C to 25°C. Three different types of Great Stuff Pro™ are available: B3 (non fire-rated), B2 (normal combustibility) and B1 (difficult to ignite). Great Stuff™ Pro without fire-rating is also available as 870ml Megafoam.

#### Ease of use

Once fully set, the foam can be trimmed, cut, sanded, painted or plastered over. Great Stuff Pro™ is used to fill holes, gaps, cracks and cavities within various building materials. It seals voids and connection joints between different building materials. It is also meant to reduce and control air-leakage in the building envelop and thereby sound transmission. It's an aid to mechanically fixing and insulating door and window frames. Also for air sealing and stabilizing pipe entries through brickwork and other walls.

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### INSTALLATION

#### Application

Prior to spraying the foam, surfaces must be dry, firm, clean and free of dust, grease or loose particles. The foam adheres well to most common building materials like wood, concrete, render, plaster board, metal, mineral wool, XPS, EPS, PUR and PIR foam. An exemption are polyethylene or other polyolefin foils as well as silicone, oil or grease contaminated surfaces.

#### How to Apply the Product

1. Shake the can vigorously at least 20 times.
2. Screw the gun onto the valve.
3. Open the dosing knob at the rear of the gun dispenser.
4. To extrude the foam, make sure the can is in an upright position with the valve down, carefully pull the gun trigger.
5. Discard the first 10 – 20g of a fresh can.
6. The applied amount can be dosed by pulling the trigger or the dosing knob at the back of the gun

#### Curing

The foam cures quickly. Cured foam can only be removed mechanically. Fresh foam remains can be removed with the Great Stuff Pro™ Foam Cleaner\*.

#### Equipment

If the can is empty just connect a new one, if needed clean the gun valve and tip. During short interruptions for a couple of hours or a day, leave the can connected to the gun. Only close the dosing knob at the back. During long interruptions i.e. days or weeks detach the gun from the can and clean both using the Great Stuff™ Pro Foam Cleaner. For best possible performance and foam quality we recommend the use of DuPont recommended accessories.

#### Available Accessories

Great Stuff™ Pro Gun\* (GMID 308918)  
Great Stuff™ Eco Gun\* (GMID 308917)  
Great Stuff™ Pro Foam Cleaner (GMID 357500)

## PROPERTIES

Typical Product Properties <sup>1)</sup>	Unit	Great Stuff™ Pro FR Gun Foam Sealant	Great Stuff™ FR Straw Foam Sealant	Test method
Color	–	Pink	Pink	Visual
Cut time	min	20	20	
Tack free time	min	10	10	
Reaction to fire	–	B1	B1	DIN 4102-1

1) Test results obtained on the basis of test methods referred in the above.

\*DuPont uses test methods approved by FEICA designed to deliver transparent and reproducible test results, ensuring customers have an accurate representation of product performance. FEICA OCF test methods are available at: <http://www.feica.com/our-industry/pu-foam-technology-ocf>. FEICA is a multinational association representing the European adhesive and sealant industry, including one-component foam manufacturers. Further information at: [www.feica.eu](http://www.feica.eu)

## HANDLING

### Important

Note that the curing behavior of the foam can change with ambient conditions (temperature and humidity). For fast and homogeneous foam curing humidity is needed, but excessive moistening may negatively affect the bond strength and shall be avoided. The cured foam is resistant to temperatures in the range of -40°C to +100°C. The foam exhibits a high durability, if protected from direct sunlight i.e. UV radiation.

### Precautionary Statements

Read and follow the entire Installation and Handling section and the Safety Data Sheets (SDSs, formerly MSDSs or Material Safety Data Sheets) carefully before use. They contain important information on applicable safety regulations and the provisions on the protection of health. Material safety data sheets are revised regularly – please request and note the latest version before using/processing or obtain directly at: [www.dupont.com](http://www.dupont.com) (SDS Finder)

### Shelf Life and Storage

Store and transport the cans always in an upright position and in dry conditions. Protect the product and accessories from direct sunlight.

**Storage temperature: +5°C to +25°C**

**Shelf life: 18 months**

### Packaging

Tinplated steel cans 750ml, box of 12 cans each

Great Stuff™ Pro FR Gun Foam Sealant

Great Stuff™ FR Straw Foam Sealant

Great Stuff™ Pro FR Dual Foam Sealant

### Supplemental Information

Visit [www.building.dupont.com](http://www.building.dupont.com) or contact a local DuPont representative for more specific instructions.



Great Stuff™ Pro foam sealants are very sticky and will adhere to most surfaces and skin. Do not get foam on skin. Cover all skin, wear long sleeves, gloves, and goggles or safety glasses.



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